

Grade : AVIBLIS (Pharmaceutical Blister Packing) - BL900
Colors : Clear Transparent & all Translucent & Opaque Pharma Colors
Surface: Glossy/Glossy
Thickness: 100 to 900 μ (0.10 to 0.90mm)

Test Parameters	Test Method	UOM	Standard Values
Thickness	ASTM - D 6988	Micron	100-150 -- +/- 10% 151-200 -- +/- 7% 201-900 -- +/- 5%
Width	ISO 4592	mm	Slit rolls -- +/- 1mm Jumbo rolls -- +/- 2mm
Shrinkage @140 deg C for 10min	ISO 11501	(%)	-3.0 to -5.0
MD TD		(%)	+0.5 to +2.5
Gloss @ 20 degree	ASTM - D 2457	(%)	≥ 90
Pendulum Impact Strength	ISO 8256	KJ/M2	≥ 350
Tensile strength at Peak (Jaw separation speed @ 20mm/Min)	ASTM - D 882	Kg/cm2	≥ 480
VSP	ASTM - D 1525	Deg C	72+/-2
Density @ 25 deg C	AGPL/QA/IM/04	gm/cm3	1.36+/-0.02
WVTR @ 38 deg C & 90% RH	ASTM - F1249	g/m2/day	< 6.00 for 170 μ < 3.00 for 250 μ
OTR @ 23 deg C & 0% RH	ASTM - D 3985	cc/m2/day	< 24.00 for 170 μ < 12.00 for 250 μ
Conformance to RoHS	2002/95/EC		< 8 ppm each Not present
Cd, Hg, Pb, Cr(VI)		ppm	
PBB, PBDE		ppm	

** The above information is based on our current technical knowledge. They neither guarantee specific characteristics of the products or their suitability for a particular application.*